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D350-578-013
Job Sheet 203929



Part No: D350-578-013 **Job Qty:** 1 pcs

Part Name: AS350/AS355 Bearpaws - Flat Top



Part Weight: 0 lbs **Status:** New **Priority:** Medium

Job Created: 11/28/19 **Job Tracking No:**

Due Date: 12/16/19 **Created By:** Marie Lajeunesse

Type: SOLD **Description:**

Note: DWG REV H SHEET 12 IPP REV:A 11.01.04 NEW ISSUE VERF:JLM IPP Rev:B 11.03.03 AS PER DSI9539
REV.B DD ver:EC IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
105	Packaging 1 - Pick Kit	1 pcs	12/16/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		MLD
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S242193



Part: D350-578-013
Job No: 203929
Serial No/Batch: S242193
Revision:
Inspector:
Exp Date:
Instructions: TC STC SH93-4 Issue 19, FAA STC SR000281

DEC 19 2019

(013494)

Plex 11/28/19 12:59 PM Dart.lajeunesse.marie

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				110 QC 4	1 pcs
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
QC 4 - 78					
120 Packaging 3-1 - Stock - B4B	1 pcs	12/16/19	0.00 0.00	Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				125 DC - 1 - B4B	1 pcs
				DC - 2 - B4B	21 DEC 23 2019
				QC 21 - FG - 21	9-08
				QC 21 - FG - 70	DAS
130 QC 21 - FG	1 pcs	12/16/19	0.00 0.00	QC 21 - SA - 53	21 DEC 23 2019

120 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D350-578-013 Location :FG072
125 - (Document Control) Photocopy bluefile and type labels per PPP D350-578-013 CHG002
130 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	12 Ea (12 ea)	105-Packaging 1 - Pick Kit	S233743
D2529	Washer	12 pcs (12 ea)	105-Packaging 1 - Pick Kit	S194881
D3601-1	Radius Block	12 pcs (12 ea)	105-Packaging 1 - Pick Kit	S212120
D4011-1	Clamp, Short	6 pcs (6 ea) ✓	105-Packaging 1 - Pick Kit	S232932 ✓
D4012-1	Cushion	6 pcs (6 ea)	105-Packaging 1 - Pick Kit	S209120
D4297-1	Bearpaw	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	S230593
MS21042L4	Nut	12 Ea (12 ea)	105-Packaging 1 - Pick Kit	S228617
NAS1149D0463J	Washer	24 Ea (24 ea)	105-Packaging 1 - Pick Kit	S157445x16 S225515x8

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-16A	12	562	0
	D2529	12	790	0
	D3601-1	12	145	0
	D4011-1	6	111	0
	D4012-1	6	315	0
	D4297-1	2	6	0
	MS21042L4	12	4,629	0
	NAS1149D0463J	24	5,904	0

Part Specifications

Specifications could not be found.

Job: _____

Part No. _____

Date :

Sequence #:

Skid-tube

Machining

Large Fab

Cross tube

Small Fab

Finishing

Eng. (Non-AW)

Prod. Eng. Coord.

Rec/Store/Packaging

Engineering

Water Jet

Supplier

Quality

DISPOSITION

Rework

Scrap

Use-as-is

DEPARTMENT/PROCESS

MRB (QS042)

QTY Affected :

Disposition

Description Work Order Deviation

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator

Manufacturing Process

Equip/Tooling

Handling/Preservation

Material

Product Improvement

Process Improvement

Human Factors

FAULT CATEGORY

Pressure/Forced

Bending

Crushing

Cracks

Crimp/Kink/Ripple/Wave/Twist

Marks/Chatter

Mislabeled

Other/Details:

Contamination

Misaligned/off center

BOM/Route

Broken/Damage/Defect

Incomplete/Unclear Instructions

Drill Holes

Fit/Function

Power Loss/Surge

Folio/Program

Grain Direction

Weld

Wrong Stock Pulled

Out of Sequence

Off-set/Set-up

Positioned Wrong

Outside Tolerance

Drawing

Finish

Part Lost/Missing

Misread